

Name _____

Date _____

Session 15 Assessment

A. Write *T* if each statement is true or *F* if it is false.

1. _____ Lent, which begins on Ash Wednesday, is the 30-day period during which we prepare for Easter.
2. _____ Lent is an important time for the people in the Rite of Christian Initiation of Adults (RCIA), the process through which unbaptized adults join the church.
3. _____ There are times in the Church's history when it has repented for sins its members have committed.
4. _____ During the season of Lent, the Church encourages us to practice prayer, fasting, and almsgiving.
5. _____ After the decline of the Roman empire during the Middle Ages, the Church sought to protect Christianity and establish a Christian kingdom in Asia.
6. _____ The Act of Contrition is a traditional prayer in which we acknowledge our sins, ask God for forgiveness, and express our desire to sin no more.
7. _____ During the Crusades, many people on both sides of the battle lost their lives.
8. _____ Even though the Holy Land is sacred to Jews, Muslims, and Christians, the Crusaders did not face opposition.
9. _____ In March 2000, Pope John Paul II established a Day of Pardon and asked forgiveness of sins that the Church had committed throughout history.
10. _____ Solidarity is the attitude of strength and unity that leads to the sharing of spiritual and material goods.
11. _____ When we choose to give in to temptation, we turn our backs on Christ.
12. _____ On Ash Wednesday, we receive ashes on our foreheads as a sign to celebrate the Eucharist.
13. _____ As we prepare to celebrate the Sacrament of Confirmation, the Church encourages us to celebrate the Sacrament of Reconciliation.

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B. Why does the Church encourage us to pray, fast, and give alms during Lent?

C. The process of getting back on the right path is known as conversion, which requires action on our part. During Lent, the Church calls us to turn our lives over to God so that we may celebrate Easter with joyful hearts. As individuals and as a community, we repent and ask God for forgiveness. What are some ways you can ask God for forgiveness? What actions can you take during Lent to get back on the right path?
